

Work Order ID 52523

September 29, 2009 11:31:24 AM



Item ID: D206-559-011

Accept



Setup Start



Revision ID: E1

Stop



Item Name: Bearpaw

Start Date: 29/09/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PP*

Date: *09-9-29*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2435

Rev E1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPPD206-559-011 CHG006

S orlul03

for BG 09/10/08

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

MO 09/10/08

X6

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> S orlul03

(46)

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Item ID: D206-559-011

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Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-011 □ Location: _____								
190	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/11/4

09/11/04
Pl 09-11-4

Picklist Print

September 29, 2009 11:31:23 AM

Page 1

Work Order ID: 52523

Parent Item: D206-559-011RevE1

Parent Item Name: Bearpaw

Comments:

Start Date: 29/09/2009

Required Date: 16/10/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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QS200-M44S		Purchased	No			120	Each	3.0000	12.0000			
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Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

107035

6 X m 110398

1 X m 106286

3

3

170

Each

608.0000

48.0000

MD 09/10/08

AN4-15A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

107737

108077

108868

109148

110399

111295

608

8

1

7

18

8

566

48 X 111295

MD 09/10/08

Picklist Print

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Work Order ID: 52523



Parent Item: D206-559-011RevE1



Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-17A, *SK*

Purchased

No

170

Each

2,068.000 48.0000

2



8
46
Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2068

105653

5

107321

58

109061

5

111758

1000

112314

1000

48 x 111758 mo 09/10/08

Picklist Print

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September 29, 2009 11:31:23 AM

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Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416, 167 		Purchased	No			170	Each	7,213.000	96.0000 (16)			

8
76

Washer

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	7213	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	1379	
112314	4595	
16941	0	

96 X 112314 MD 09/10/08

D2182BRevC 14 @ 5.0011

Manufactured No

170

f

204.5700 9.9960



Rubber Cushion

2 more 5:10/8

8
76

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	204.57	
28042	7.33	
30872	0.33	
45405	196.91	

15 X 45405 MD 09/10/08

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Shop Packet Print

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Picklist Print

Page 4

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Parent Item Name: Bearpaw


Start Date: 29/09/2009

Required Date: 16/10/2009

Start Qty: 6.00

Required Qty: 6.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2274RevF 		Manufactured	No			170	Each	606.0000	48.0000			

Radius Block

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	606
22494	0
23174	0
36624	17
38173	6
42099	34
43838	62
47796	32
50227	131
51425	324

48x 50327 mo 09/10/08

D2435RevE1

Manufactured No

170 Each

0.0000 12.0000

Bearpaw, 206

D2438RevC

Manufactured No

170 Each

53.0000 24.0000

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	53
46113	53

4x 52645 / 2x 28732 / 18x 46113 mo 09/10/08

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Shop Packet Print

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Picklist Print

Page 5

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Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2529RevE		Manufactured	No			170	Each	454.0000	48.0000 (8)			



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

454

51406

454

170

Each

7,513.0000

48.0000 (8)

48 x 51406 m p 09/10/08



MS21042L4



Nut

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7513

107499

5

108145

4

110450

1

110507

184

111827

5996

112314

1258

15924

0

7690

24

8182

41

48 x 112314 m p 09/10/08

REFERENCE ONLY 8

DART

52523

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE #02)

DATE: 07.11.16
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN KE	DRAWN BY <i>JC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-559	REV. H SHEET 1 OF 5
DATE 07.11.16		TITLE 206/407 BEARPAW INSTALLATION	SCALE NTS
A	90.06.01	NEW ISSUE	
B	96.01.30	RE-DESIGN OF PAW	
C	96.02.19	ADD FLOAT COMPATIBILITY AND 407	
D	96.06.06	CLAMP RE-DESIGN & SS PAW REMOVAL	
E	97.02.28	ADJUST 407 COMPATIBILITY	
F	98.05.19	CHANGE CLAMPING SYSTEM ADDED NARROW BEARPAWS	
G	99.03.03	CHANGED NUT AND BOLT	
H	07.11.16	CHANGED BEARPAW LOCATION ON FLOAT SKIDTUBE -011/-021 INCORPORATED DSI 9237	

Qty -011	Qty -013	Qty -015	Qty -021	Qty -023	Qty -025	Part Number	Description
X						D206-559-011	Bearpaw Kit 206 A/B
	X					D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407 (FLAT)
		X				D206-559-015	Bearpaw Kit 206 L/L1/L3/L4 (CURVED)
			X			D206-559-021	Narrow Bearpaw Kit 206 A/B
				X		D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407 (FLAT)
					X	D206-559-025	Narrow Bearpaw Kit 206 L/L1/L3/L4 (CURVED)
4	6	6	4	6	6	D2182B050	RUBBER CUSHION
8	12	12	8	12	12	D2274	RADIUS BLOCK
2						D2435	19" X 16" BEARPAW
	2					D2432F	19" X 24" BEARPAW (FLAT)
		2				D2432B	19" X 24" BEARPAW (BENT)
			2			D2671	13" X 16" BEARPAW
				2		D2672F	13" X 24" BEARPAW (FLAT)
					2	D2672B	13" X 24" BEARPAW (BENT)
4	6	6	4	6	6	D2438	CLAMP
8	12	12	8	12	12	D2529	WASHER
	6			6		D2732-050	RUBBER CUSHION
8	12	12	8	12	12	AN4-15A	BOLT
8	12	12	8	12	12	AN4-17A	BOLT
16	24	24	16	24	24	AN960JD416	WASHER
8	12	12	8	12	12	MS21042L4	NUT (OR MS21042-4)
2			2			QS200M44S	CLAMP

GENERAL NOTES:

1 COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE **RESPONSIBILITY OF THE INSTALLER**. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2 WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

3 CONTINUING AIRWORTHINESS

THIS INSTALLATION SHOULD BE MAINTAINED IN ACCORDANCE WITH ICA-D206-559.